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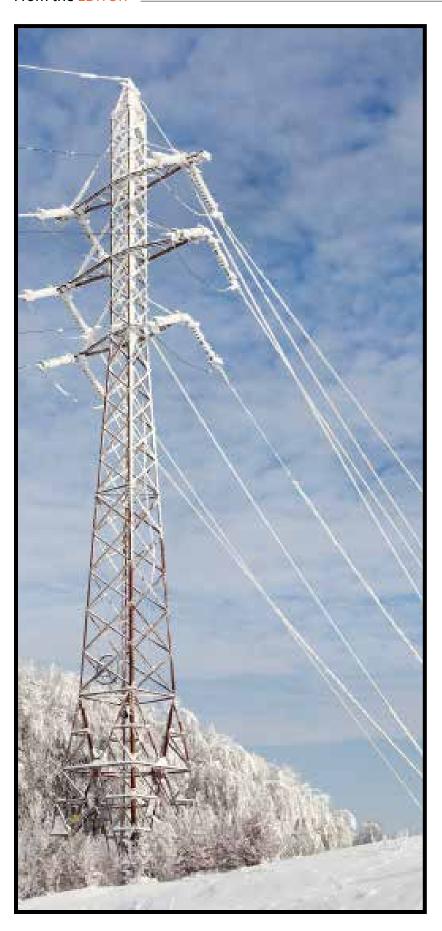
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This winter seems to have been one of the most spectacular in recent memory. According to meteorologists, the Jet Stream slowed causing a more pronounced peak-and-trough wave that pulled cold artic air deep into the continental U.S.. This caused several cold weather events that were more severe, more frequent and more prolonged than usual.

Dallas, TX saw eight inches of snow. Parts of Florida and the Gulf Coast saw up to six. Temperatures dropped so rapidly in Atlanta, Georgia and here in Birmingham, Alabama, that snow fell, melted on the warmer road, then re-froze, encasing surface streets and interstates in ice within thirty minutes from the first flakes falling. You probably saw the results on the news.

Power went out in places, but not for long. Because, while everyone else is hunkering down against the cold, line crews and other utility teams get to work. I've been in a bucket truck, but only on a nice, mild autumn day. The thought of doing it in high winds and whiteout conditions, handling live lines encased in ice, is a daunting one for this editor.

99.9% of the time, a lineman's work is invisible. And that's a good thing, because that means customers go their whole day watching TV, surfing the internet, taking hot showers in an air-conditioned home, unaware of ongoing maintenance and upgrades. The other 0.1% of the time—those times the customer notices—the customer is simply hoping for the lights and heat to come back on. There is seldom a thought given to the men and women out in the biting cold working to fix it.

But that's what this industry does. Fix it.

So, in this particularly unforgiving season, to all of the winter warriors who have been putting in extra hours in harsh conditions so that no one else has to suffer them, know that some of us DO notice your work and are grateful for those who do it.

Thank you for all you do.

Danny Thompson, **EDITOR** 



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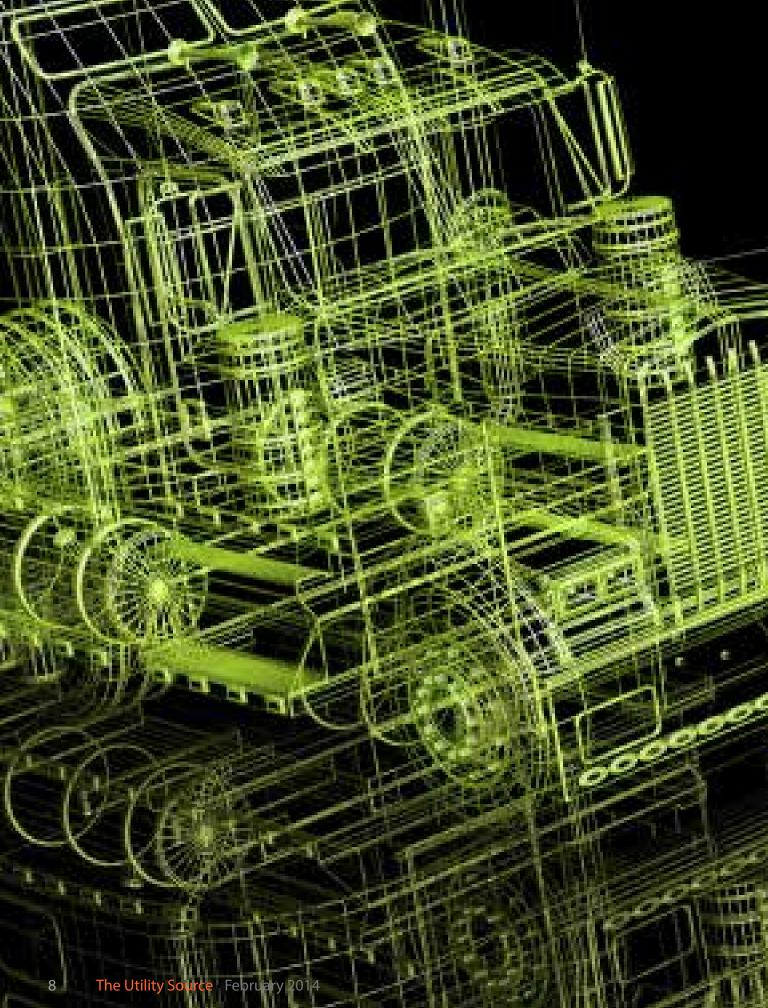
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# Motor Fleet Maintenance

By Ramon Elias Rodriguez

# 10 Tips to Improve Your Motor Performance

Managing a motor fleet and obtaining the optimum usage of it is the aim of every fleet manager - knowing how to keep track of the vehicles you have and what you need to do with them.

The first thing you need to manage is the motor maintenance plan. If you succeed to implement the right plan then you will maintain the highest number of vehicles on road while the least number will stop for maintenance and this will increase the efficiency of your fleet.

Automotive fleet maintenance is divided into two parts, the regular maintenance and the unusual maintenance. If the regular motor maintenance is carried out on time then this will decrease the number of times of unintended motor maintenance.

If you want to improve your motor performance then it is better to use the highest quality spare parts that can serve a longer time before it needs to be replaced once more. More replacement means more pit stops. Decrease the number of automotive fleet maintenance stops and increase the improvement.

Always make sure that every vehicle of the fleet is having its optimum maintenance. Small cars need different maintenance interval from large cars. Make sure that every car has its own automotive maintenance schedule. That will extend the life span of every vehicle in your fleet.

The best way to improve the performance of your fleet is to use a computer software program specialized in motor fleet maintenance schedules. This is very important with large fleets that consist of different vehicle types. The fleet maintenance program will help you never miss a maintenance date and this means that you will get the most out of every vehicle of your fleet.

Always ensure regular motor fleet maintenance in order to get the most out of your fleet.

#### 5 Steps to Create a Maintenance Policy

When you manage an auto fleet, you need to have a clear vehicle maintenance policy for those working with these cars. A policy will regulate everything related to the vehicles and will keep everything running smoothly without interference of anyone. Here you can find out more about the basic steps of creating a automobile maintenance policy for a car fleet.

#1 Start with counting all the motorized vehicles under your command in order to find out do you need to own a maintenance shop or not. If you have a reasonable number of cars then it would be more economical to have a mechanic shop of your own as this will save you a lot. If you only have a few vehicles then it is better to make a contract with several mechanic shops to fix and maintain your vehicles.

#2 Your automobile maintenance policy should state clearly which part of the maintenance you (the company) pay for and which one does the driver pay for (if any). This will help clarify everything for those working with you.

#3 The maintenance policy should clear where they should get the spare parts from. Locating a specific place to buy the spare parts will guarantee that all your cars will enjoy the same level of maintenance and the same quality of spare parts.

#4 It is very important to state in your vehicle maintenance policy whom to call in case of accident or emergency. This will keep everything done with no complications and will help get the jobs done with no delay.

#5 Finally, your policy should have alternative solutions in cases or emergency. For example, if you find that the mechanic shop is closed for any reason, where can you fix your car that you need urgently?

All these points should be covered in your policy.

#### 5 Tips to Track Maintenance the Right Way

If you are responsible for a motor fleet management then you need to know how to keep track of everything related to your fleet. There are some vehicle maintenance tracking tips that you need to apply in order to carry it out in the right way. When you consider these tips, you are making sure that your vehicle fleet is performing well.

#1 make sure to implement the right vehicle maintenance tracking software program to your fleet. This will help you perform the needed maintenance in the designated times for every vehicle. This will save you a lot of time that you need to manage





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your fleet maintenance manually and through paper work.

#2 make sure that every vehicle in your fleet has a unique serial number so you can easily identify it most vehicle maintenance tracking programs have the ability to implement the serial number of the cars. The unique number helps you to find everything about the car or the vehicle.

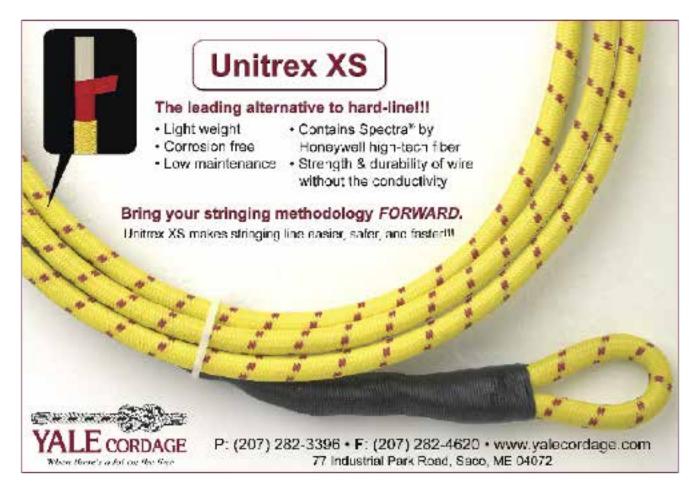
#3 the first aim of vehicle maintenance tracking system is to minimize the time spent for maintenance. This means that you also need to make sure of the renewal times of the driver license of the vehicle because a car with no driver means unused car.

#4 vehicle maintenance tracking system is a computer software program so; make sure that you always have the latest version of your tracking program. When you have the latest update for your software program then you are making sure that you get the best service for your maintenance system.

#5 finally, make sure that you are dealing with high quality spare part dealers in order to get the best quality for your vehicles. Purchasing the highest quality spare parts will improve the maintenance interval and will reflect on the efficiency of the vehicle tracking system.

Ramon Elias Rodriguez is an author and management expert helping companies deal with asset management and fleet management issues.





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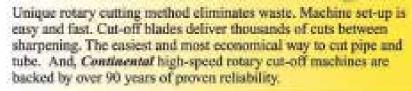
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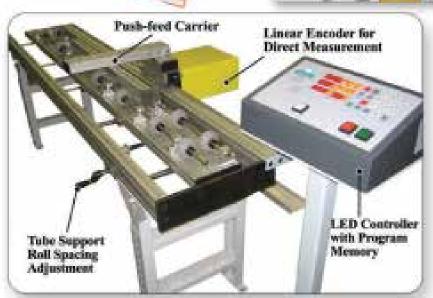
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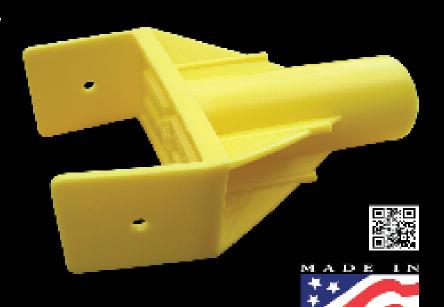
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# The Benefits of Annual Infrared Scanning for Electrical Equipment

By Jimmy Drago

Infrared scanning can reveal a variety of electrical problems before they become critical. Four electrical equipment issues that are routinely revealed by annual scans are: early stage equipment failure, overloaded equipment, load imbalance, loose connections, and hot spots. When problems are detected, the customer, the infrared scanning provider, or a repair service can correct them. In many cases, the scanning provider also offers equipment repair and replacement services, an arrangement that saves the customer money.

#### The Benefits of Infrared Scanning

Most facilities have their distribution equipment scanned once a year, which is sufficient to reveal problems that develop gradually. By using scans to identify equipment problems, companies receive the following benefits, among others:

#### *Quick Identification of Problems*

When facilities realize they have an electrical problem but can't pinpoint what it is, they spend valuable time and money examining an issue that a scan could solve within minutes. Instead of conducting inspections and equipment tests that may or may not reveal the problem, a facility can use infrared scanning to discover and resolve the problem on the same day.

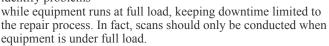
#### Improvement of Maintenance Quality

Without the aid of scans, facilities perform power transfer switch maintenance, switchgear maintenance, and other types of maintenance using three basic methods: visual examinations, electrical tests, and routine cleaning. While necessary in their own right, none of these procedures are as adept at identifying and preventing equipment problems as infrared scanning.

#### Prevention of Expensive Replacements and Repairs

If left undetected, problems in electrical equipment can damage it to the point where expensive repairs or replacements are needed. The point of electrical maintenance is to prevent these things from happening. Annual infrared scanning is the top preventative maintenance measure for electrical equipment. Reduced Equipment Downtime

Problem equipment is often de-energized and inspected by hand. Then it remains de-energized while repairs are made. For facilities that can't afford extended equipment downtime, a scan can identify problems



#### Prevention of Equipment Failure

For most facilities, the failure of electrical equipment is an expensive prospect. In addition to requiring repairs or replacements, it can also require the use of emergency generators, or leave a facility without power when no generator is present. By identifying problems early, annual infrared scanning can help prevent equipment failure.

#### Prevention of Injuries

If left unaddressed, electrical equipment problems could lead to dangerous events such as arc flashes, which can seriously injure or kill electrical workers. When these tragedies occur, the financial consequences can be serious. Consider the fallout that could result from a single arc flash incident: workers comp claims, OSHA (Occupational Safety & Health Administration) fines, lost equipment, fire damage, damaged reputation, and lawsuits for pain and suffering. Scans play a vital role in preventing these things.

To learn more about the scan process, interested parties should contact a commercial electrical services provider that has a proven track record in electrical distribution equipment maintenance, repairs, and replacement.











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### Periodic Infrared Inspection

#### Best Practices - Route Based Surveys

By Josh L. White

Beginning in the late 1960's, thermal imaging was limited to power line and substation inspection of overheating electrical connections. Those systems were bulky vehicle-mounted systems that cost perhaps as much as \$500,000 in today's dollars. While these systems offered for the first time an easy and intuitive method of identifying connection problems, these systems could not measure temperature or digitally record images for later analysis and reporting. The worldwide market in 1970 for infrared cameras was less than 50 units. Today the market for infrared cameras used for maintenance inspections is projected to exceed 18,000 cameras. Thermography along with vibration monitoring, oil analysis, laser sighting-based rotating machinery shaft alignment and ultrasonic testing have become the toolset used by maintenance departments at an ever increasing number of capital intensive facilities.

By adopting a route-based thermography approach along with an in-camera database and intuitive data logger PdM users can save time, get more consistent results and dramatically improve their thermography program return on investment (ROI).

Today's operations manager is under tremendous pressure to increase asset availability, decrease costs, deal with employee skill levels and turn over, safety regulations, ISO quality compliance and an ever increasing competitive environment. A new class of thermography data collectors is now available designed to create and follow user-created routes, capture in-the-field incident details and automate report generation and run database synchronization. By adopting a route-based thermography approach along with an in-camera database and intuitive data logger, PdM users can save time, get more consistent results and dramatically improve their thermography program return on investment (ROI).

#### CMMS Isn't Route-based Maintenance

The dilemma is that the CMMS provider does not think in terms of route-based activities at all. Their systems are driven by work orders. If each inspection is given a work order number, you can do the inspections in a route documented with more than 250 work orders. First of all, this is impractical for the person doing the inspections, and secondly, it will require a lot of time for someone to close all the work orders. Another way route-based activities are performed in a work order-driven CMMS is to give each route a work order number and describe each inspection in a sub-work order. This still creates complications and administrative time. A third example of how some plants try to document and administer route-based activities is to give each route a work order number and have the route documented in a spreadsheet. Again, the dilemma is that this method will not

support effective routes and will make it more cumbersome than necessary to change the content of inspections, transfer tasks to operators, change frequencies, merge mechanical and electrical inspections, and so forth. All of these activities are frequently done if you have a good system implemented. The solution is, therefore, to have a standalone system for route-based activities. Even in a time when it seems like all activities must be integrated into one company-wide system that covers everything, the best solutions can still be standalone systems. There are very few things-if any at all-in a route-based system that need to be tied with other activities. Therefore, you can very well buy a standalone system for this activity. A single-user system that can do this well is not expensive.

#### Pen-based Computers Simplify Field Data Collection

Pen tablet computers allow the technician to collect infrared inspection data, perform temperature analysis, diagnose the problem, evaluate their urgency, suggest corrective actions and capture a visible reference image. Powerful handheld, pen-based computers are now integrated into infrared cameras that provide a field technician performing on-site inspection and maintenance all the computer power needed to do the job swiftly and efficiently-whether it is integrating their operations with the computerized maintenance management system or testing, diagnosing, and repairing equipment on the spot.

The pen tablet is the most widely used device to be deployed in field applications because of the versatility of its interface, its touch screen for data input and significant memory capability.

#### Handheld Pen Computers

For industry and the military, the problems with using laptops in the plant or the field are being solved by handheld pen-based computers-a pen tablet or a personal digital assistant (PDA). To date, the pen tablet-almost as powerful as a laptop but smaller and lighter-has become the most widely used device to be deployed in field applications because of the versatility of its interface, its touchscreen for data input and significant memory capability. The HotShot HD infrared camera by Electrophysics incorporates a tablet PC processor running on the Microsoft Windows CE operating system. The touchscreen features direct-function icons large enough for finger actuation and additional data-type features like file naming using a stylus. More reliable data is obtained. Error-prone, handwritten records are replaced by reliable data, automatically gathered, stored, and consistently available throughout the enterprise. Record keeping costs are reduced. Less paperwork lowers administra-



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tive overhead because data is processed more efficiently and disseminated widely without producing redundant copies-or even any printed record at all. Decision making is faster and more cost-effective. By integrating real-time field reports with the computerized maintenance management system (CMMS), managers at all levels share complete, up-to-the-minute information, and can react quickly to changing field conditions or emergencies. Condition monitoring tests involving a number of parameters-vibration, heat, oil quality, pressure-can be compared quickly to confirm impending problems before they become catastrophic.

#### Data Collection

Maintenance starts with knowing what is going on-how equipment is operating, what increased stresses are being applied, how conditions have changed. Data must be collected, either by a remote monitoring system or by workers on-site. In the latter case, the handheld computer makes data collection faster, more accurate, and more flexible.

#### Route-based Infrared Inspection

Many PdM technicians are familiar with, or are users of, route-based vibration data collectors. Many of today's vibration instrument vendors provide software tools on both a PC platform and their portable vibration data collectors to organize and create route instructions that are uploaded into portable systems that assist the user through a series of inspection points. For example, Electrophysics' HotShot HD is the first infrared camera of its kind to integrate route logic and all the necessary interfaces to create routes and capture all the inspection details within its pen-based computer with in-camera data logger. The camera features two route programming modes.

#### Mode 1 · Learn a Route

At most facilities it is advantageous to create a route file by simply walking along and entering each point according to the natural flow of how equipment is laid out and to optimize any support labor or the need to comply with safety regulations such as personnel protective equipment (PPE) policies. At each point the operator captures a reference image and enters location and equipment detail. At the conclusion of the walk/learn route creation the route log file is uploaded into the PC database application for editing and to add any additional information desired.

#### Mode 2: Create Route File in PC and Upload to Camera

In this mode the user populates the thermography asset database with data exported from a CMMS system or with new data records and creates a route by selecting files in order of intended inspection sequence. A route log file will be created and once uploaded to the camera will pull all relevant data sets into the camera. On-screen prompts will direct the user from point to point. An additional feature enables the user to add a point not on the current route and then synchronize the updated route log file if the new inspection point is intended to be included on a recurring basis.



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Route Prompts Guide Data Collection

Once a route is created and uploaded to the camera, the camera presents prompts to help guide the user from point to point. It is possible to add descriptive information that gives the inspection some level of instruction about the point.

#### Return on Investment

In order to fully appreciate the impact of a comprehensive software suite (asset database, route management and report generation) we have constructed an analysis of costs of a thermography program and the potential improvements that can be realized with highly integrated in camera and PC host software. For this analysis we will make the following assumptions:

- 1. The cost of camera and software is \$20,000<sup>1</sup>
- 2. The burdened hourly salary of an infrared technician is \$60 an hour or about \$125,000 per year.
- The technician uses the infrared camera 50% of the hours worked.
- 4. The thermography program documents 20 incidents per week or about 1000 per year.
- 5. The camera is a capitalized asset and is depreciated over

#### 5 years

Yearly savings of nearly \$14,000 can be realized

The ROI on productivity tools is very high since they are integrated into systems available for less than \$20,000.

1 - The monthly costs for the camera, based on a 5-year or 60-month depreciation schedule, are about \$350 per month. The costs for the infrared camera operator will be \$1200 per week or \$62,400 per year.

#### Conclusions

The largest cost in a thermography inspection program is the camera operator/technician. By focusing on incorporating advanced features including route management and in camera data logging operators can dramatically improve their programs efficiency and cost while improving work quality and ease operator training demands. Ongoing developments to integrate infrared inspection data into CMMS and asset performance software systems will result in the next step in convergence on the plant floor and continue the development of new and innovative solutions designed to improve overall facility operation and capital equipment availability.







# Totally Portable Fall Protection

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Choose the construction most conducive to your environment.

As with fiber choice, the weather you'll be working in is a primary driver when it comes to rope construction (single-braid, double braid, etc.). Rain, freezing temperatures, sand, wind, heat, and sun exposure should all be considered.

In environments where abrasion is less likely to occur, a 12-strand single-braid rope might be a worthy option, though any 12-strand rope should still have a protective coating to prevent premature wear. Example: Yale Cordage's Ultrex<sup>TM</sup>.

In environments where the rope is likely to come in contact with plenty of sand, dirt, salt, sunlight, and other abrasive forces, a popular alternative to the 12-strand is a balanced double-braided polyester rope, wherein the polyester core is protected by a high-tenacity polyester sleeve. Even if the sleeve experiences surface abrasion or UV damage, the independent core will still retain strength. Because of polyester's durability and tenacity in harsh weather, some New England utilities have standardized entire fleets with winch lines of this construction. Example: Yale Cordage's Double Esterlon<sup>TM</sup>.

For ropes used in all conditions and for

heavier lifts, core-dependent double braids provide the next level of strength. A core of HMPE, one of the strongest fibers available, protected by a high-tenacity polyester sleeve provides ultimate strength and optimum protection. HMPE is also lighter and stronger than polyester, offering excellent maneuverability and sheave cycling capabilities for high-stakes tasks. This construction is particularly ideal for major construction projects, and for fleets that need to be prepared to respond to hurricanes, tornadoes, earthquakes, or other events requiring workhorse equipment. Example: Yale Cordage's Maxibraid Plus<sup>TM</sup>.

Align the strength of your ropes with the capacity of your trucks.

To comply with current standards the breaking strength you choose for a synthetic winch line must be five or more times the rated working load or lifting capacity of the truck to which it is attached. This information is listed on a plate affixed to the crane on the truck. Making a correct match is essential to preventing accidental overloads out in the field. But since acceptable working load to breaking strength ratios can vary, particularly with newer rope constructions, this is an area where it can be very helpful for a manufacturer to weigh in.

Analyze your work practices to determine energy absorption needs.

A rope of any breaking strength can be compromised if used to absorb a dynamic load beyond its energy absorption capability. A rope's energy absorption capability is not related just to its breaking strength; rather, it is ascertained by studying a stress strain curve of load versus elongation. Rope manufacturers understand the metrics involved, and can help you determine which fiber and construction will offer the energy absorption characteristics you need for the loads you typically handle, as well as how much rope you will need to deploy to avoid shock loads.

Understand the splicing requirements of your lines.

If you're switching from a standard wire winch line, or even a basic 12-strand synthetic rope, to a newer fiber or construction, you may need to change your splicing protocols. Whereas the splicing techniques for the older rope styles may have been fairly straightforward, many newer constructions require proprietary techniques that differ from traditional methods. Many rope manufacturers and distributors offer splicing, tracking, training, and technical support for their proprietary products.

#### Custom-fit ropes keep you efficient. These five maintenance tips will keep you safe:

- Inspect ropes daily Inspect the working eye and the area adjacent to it for any movement. The rope should have a Whiplock® or lock stitching at the eye to prevent movement. If the locks are not intact, or you notice the eye becoming larger or smaller in service, replace the rope.
- Use slings Never choke back on the winch line by securing it around the load and attaching the rope back to itself with a hook or shackle. This will wear out the rope, and may create visible damage for the first four to eight feet above the eye. If you notice such damage, either replace the rope or end-for-end it, placing the new end on the drum
- Invest in a certified splicer A certified splicer who is trained on your rope will ensure you get a proper splice every time, with the added benefit of each splice being tagged and recorded for you under the rope's serial number. This data enables even the largest companies to effectively track the condition of their ropes and replace them on time
- Consider proactive replacement A line's life expectancy can be shortened when a loaded rope jumps over a wrap of the winding spool, when the operator uses a winch line instead of pole jacks to pull pole butts, or by other shock-loading incidents. Because it's difficult to definitively know how much damage each incident causes, many users proactively retire their lines immediately after any shock loading occurs. Another common practice is to end-for-end all ropes every 12 months and retire every two years. This practice, however, is not a substitute for proper inspection before every use. Damage to a rope's strength can be determined both by the rope's service history and by visual inspection.
- Dispose of retired lines properly –It is important to properly dispose of a retired rope before it reaches the hands of a user who could overestimate its strength. All too often, used commercial lines get recycled for personal use thrown in the back of a pickup truck as a tow line, or boat line, or to haul a moose out of the woods. To prevent resultant accidents, retired lines should be cut into short lengths and either recycled or repurposed for non-critical uses.



Bill Putnam is the president of Yale Cordage, a Maine company which designs application-specific industrial rope products incorporating the newest and best synthetic fibers available, anywhere in the world.

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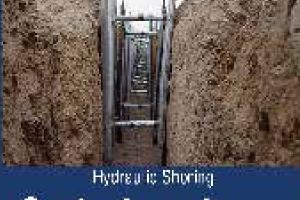






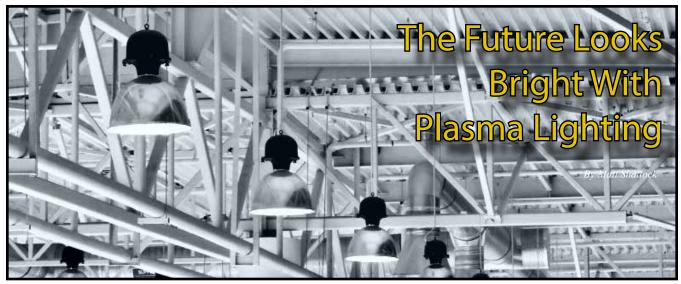


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There haven't been any major innovations within the lighting industry for some time but now things are about to change with the arrival of a revolutionary new technology known as Plasma which is set to "light" the way for a brighter, greener future!

The Plasma Lighting System is a new concept in lighting innovation that introduces plasma emission characteristics and uses microwave for the first time in the world.

Through the distinctive "no-electrode" technology, it gives customers the opportunity to experience an incredible quality of light!

The Plasma Lighting System (PLS) provides a convenient and comfortable light environment and excellent colour rendering capability by emitting light that's as near to natural sunlight as possible.

It is undoubtedly the best light source for the human eye and ensures better sight and reduces eye fatigue due to its uniform luminance.

Due to the fact there is no mercury present, the PLS is an environmentally friendly product that helps to promote a healthy life. it's the world's first 100% eco-friendly high voltage light source!

It is also extremely economical and saves on energy and maintenance costs thanks to its long lifetime.

The lifetime is also greatly maximised because the PLS uses no electrode which means it can maintain its initial lumen output even after an extended period of use. It is also modular in design so if a part does happen to fail, it can simply be changed without having to replace the whole unit

The Plasma Lighting System comes in 3 different models, one of which is a 700w indoor lamp and the other two of which are a 1000w & a 1800w outdoor flood lights. These 3 versions can be used for warehouse and factory lighting, flood lighting and facade lighting and also sports and stadium lighting.

700W Indoor Lamp

- The 700W Indoor Lamp is adaptable to various indoor environments including public facilities and industrial workplaces such as offices and factories, indoor gymnasiums, shopping malls, meeting halls and cafeterias.
- It provides high luminous efficiency and color rendering capacity.

#### 1KW Flood Lamp

- The 1KW Flood Lamp can be used for a variety of purposes, including lighting up landscapes, flag poles, sports events and signboards.
- It provides remarkable energy efficiency and high color rendering capacity.

#### 1.8KW High Power Flood Lamp

- The 1.8KW High Power Flood Lamp can be used for a variety of purposes, including lighting up landscapes, high mast flag poles, sports stadiums and signboards.
- It provides remarkable energy efficiency and high color rendering capacity.

Many companies worldwide have already decided to opt for this ground breaking technology and in the future it may well be possible to produce a scaled down version for use within everyday households.

For a more natural, more environmentally friendly light source look no further than the <u>Plasma Lighting System</u>.

Through our offices in the UK & Portugal, ACL International supply the very latest energy saving solutions with our main focus being on lighting.

ACL International have teamed up with some of the top lighting stores in the United Kingdom, Mainland Europe, the USA and Canada to enable you to buy your energy saving lighting online.



Towmaster's hydraulic Tail trailer has quality features built to stringent Towmaster apecs. If features a T1 steel flange outer frame design with the acles attached to a sub-frame and junior I-Bearn crossmembers to tie it all together. If is trailer includes a by hadric operated two-piece tail with a low load engle for hadring low ground degrands type equipment. An optional hydraulic deck ramp above acquioment to be leaded onto the 8-footrop cack. A hydraulic winch can be installed to pull equipment onto the dack.

The hydraulic operated fold-under tail design features a diamond plate metal approach with wood ramp to sid in traction. Stake pockets and telescoping parking standard are standard equipment.

Enver's side controls make it easy to operate the functions. All igns on the trailer are long-testing LEEs and the trailer is finished with two-component corresion-resistant polyurethane primar and top coat.

More Information can be found at www.lowmaster.com or call Towmaster at 800-462-4617.



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